



Estetic[®] Wet

Properties	Thermosetting paint	<ul style="list-style-type: none"> • High gloss • Very good formability • Good detergent resistance
Applications	Domestic appliances: washing machines, tumble dryers, dishwashers, small appliances etc	
Description	Thickness	25 microns
	Composition	Front: 5 microns primer + 20 microns top coat Back: 7, 10 microns high gloss backing coat
	Gloss (Gardner 60°)	Usual: 60-90 GU
	Colours	Specific colours on request
	Appearance	Smooth, orange peel
	Temporary protection (optional)	Self-adhesive film or heat-sealed film
Performance	Adhesion of the coating	0 T
	Resistance to cracking on bending	1 T
	Impact resistance	18 J
	Surface "pencil" hardness	F to H
	Salt spray test	360 hours
	Resistance to detergent	Very good with liquid and powder detergent
	Resistance to acids and bases	Good to very good
	Resistance to solvents: <ul style="list-style-type: none"> • Aliphatics and alcohols • Ketones • Aromatics 	Good to very good Low Good to very good
	Resistance to mineral oils	Very good
Remarks	These performance characteristics refer specifically to metal coating Z100. If any product (film, oil, foam, glue, paint etc) is applied after coil delivery, compatibility with the coating has to be checked.	